





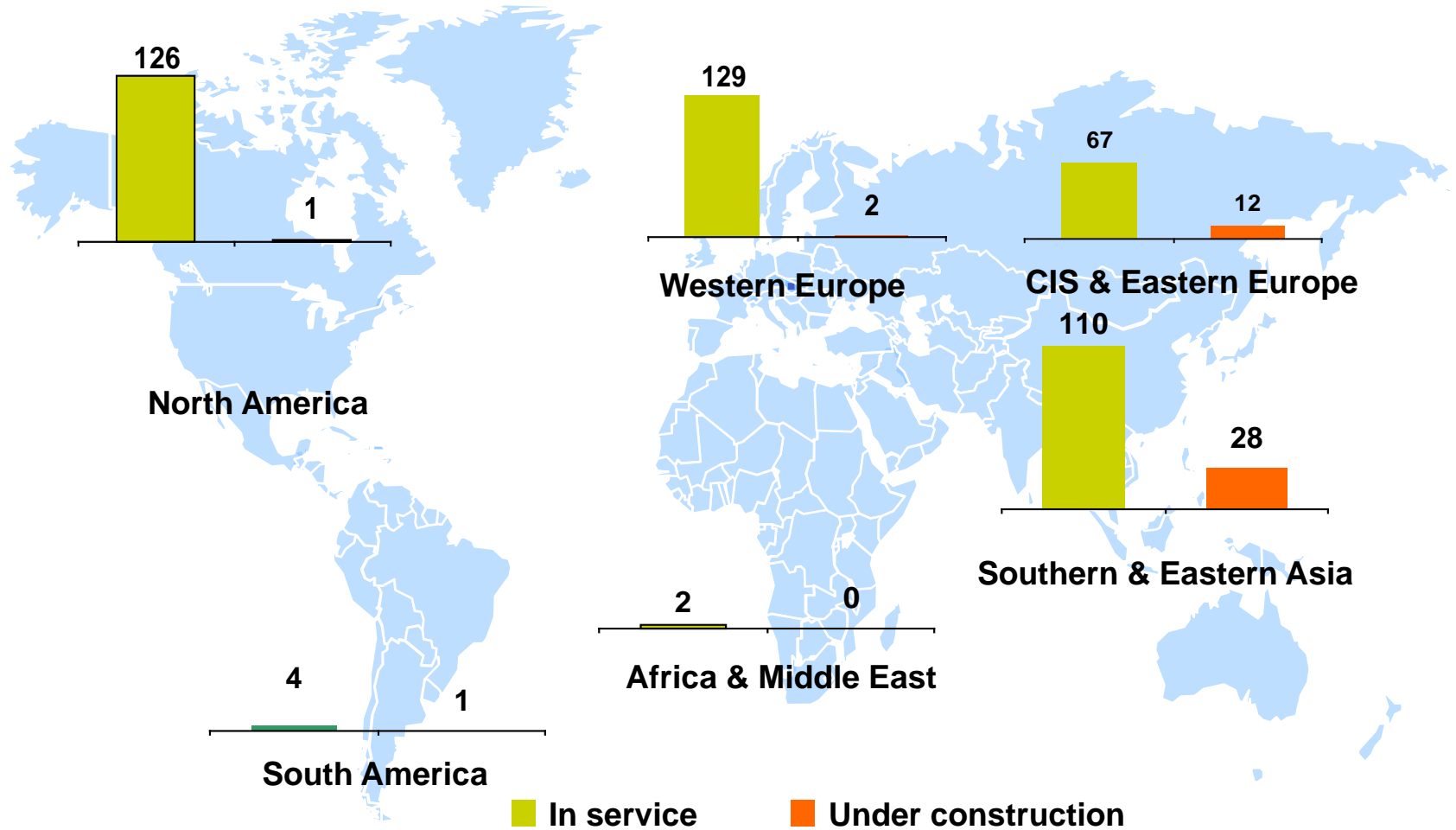
# Human Resources and Training: A Mandatory Gate for Water Cooled Reactors in the 21st Century

IAEA – Vienna – 30 October 2009

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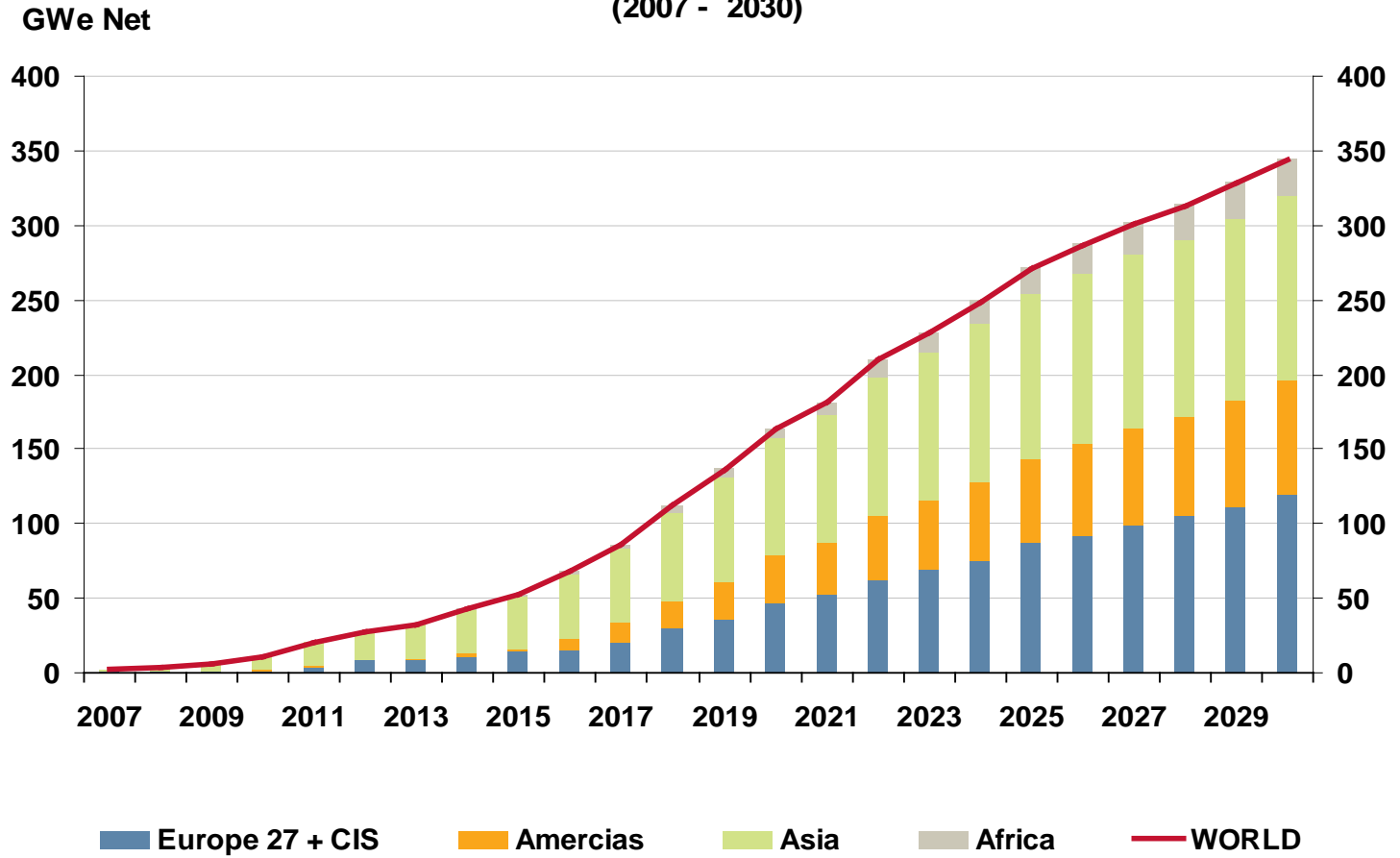
# Power Reactors Existing Fleets and New Builds (2008)



# The Renaissance of Nuclear is ahead of us



New installed nuclear generating capacity after 2006  
by geographic area  
(2007 - 2030)



# Bridging the Gap

## An integrated manufacturing approach

- ▶ Continuous deliveries of quality products and process improvements for existing plants and new build projects

### ◆ Chalon Saint Marcel

- 30 years of operations
- Workshop: 39 000 m<sup>2</sup>
- Reactor Pressure Vessels, Steam Generators, Pressurizers, Safety Injection Accumulators



• 2900m<sup>2</sup>  
Extension  
in 2006

### ◆ JSPM (Jeumont)

- Start of operation: 1898
- Workshop: 13 000 m<sup>2</sup>
- Reactor Coolant Pumps and Motors, Control Rod Drive Mechanisms



• 1200m<sup>2</sup> Ext.  
by 2012

2 new  
production  
lines by 2011

### ◆ Sfarsteel (Creusot)

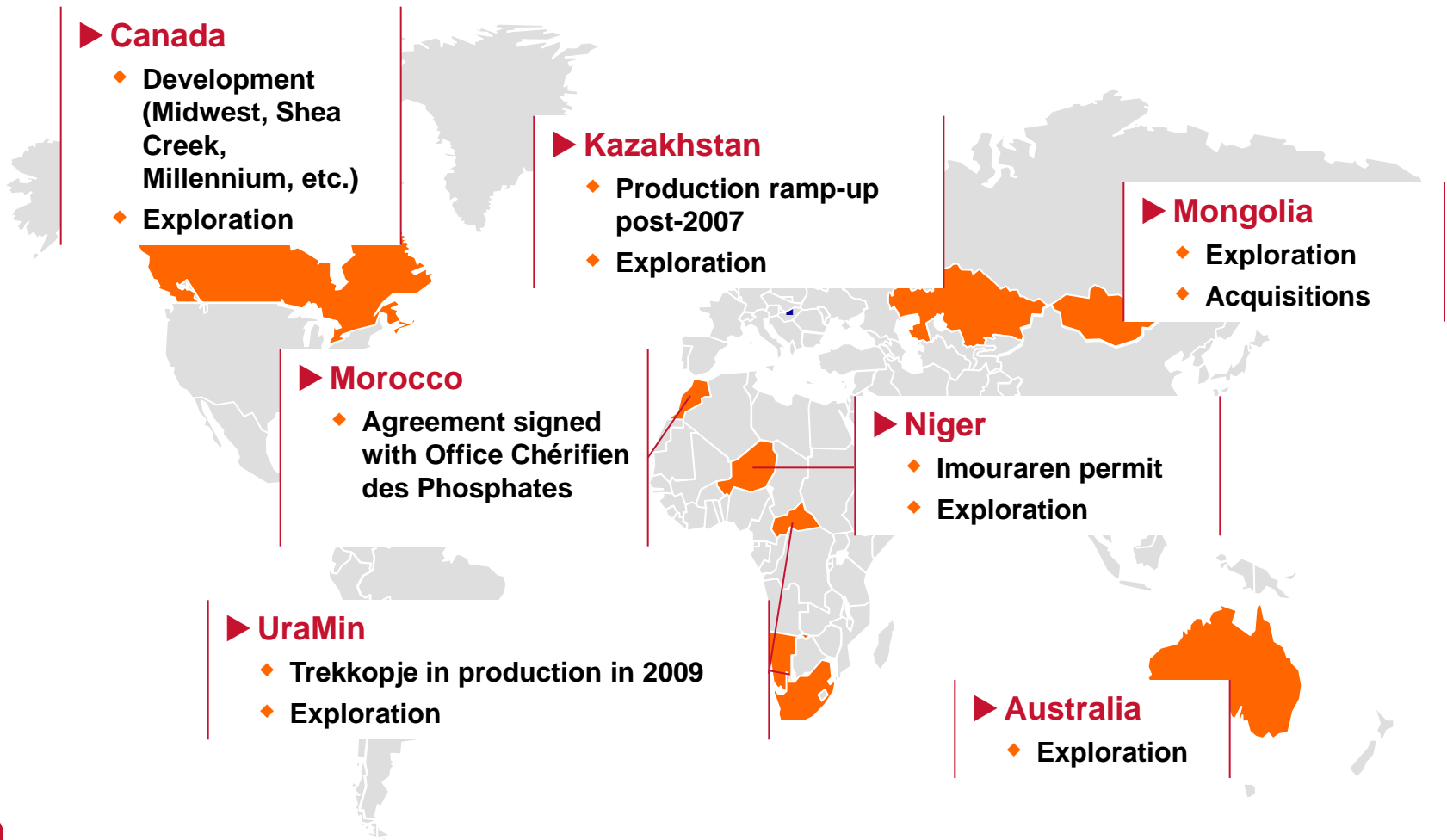
- Heavy forging and machining
- Workshops: 85 000 m<sup>2</sup> (4 sites)



• AREVA  
since  
2006

# Making the fuel cycle secure for our customers

## Developing our mineral deposits



# New builds of course.... but we must not forget to supply and service existing Nuclear Power Plants



# What does it mean ?

# For Human Resources

# and Training



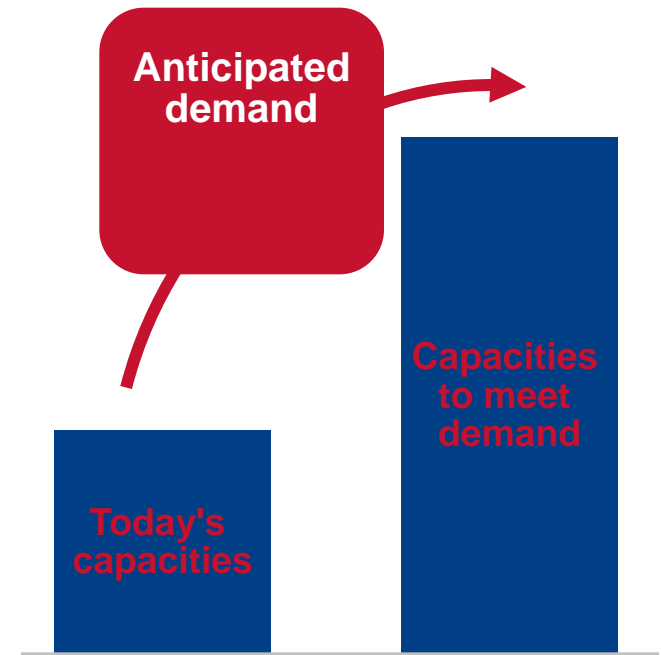
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# Anticipated growth: The “Bridge the Gap Program”

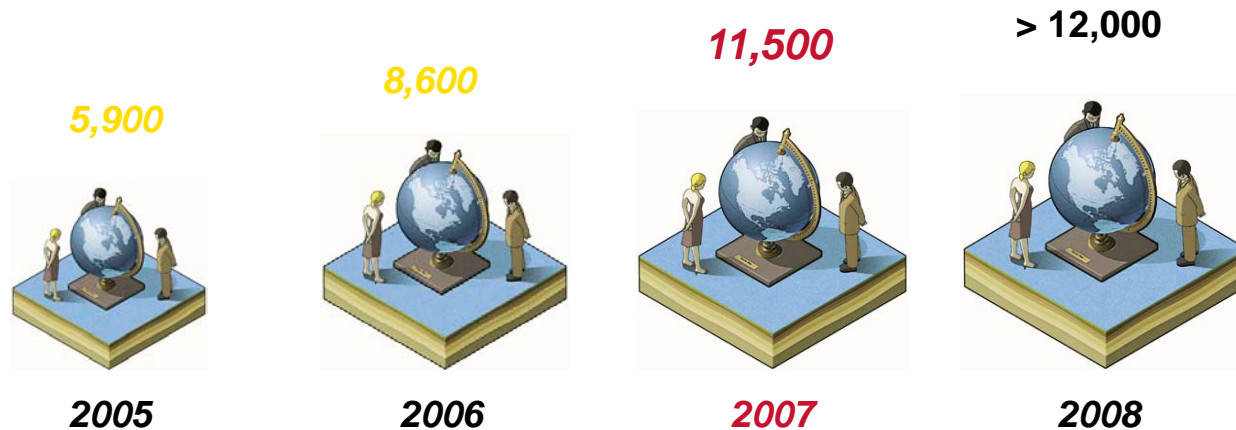
- ▶ **Driven at the highest level of and across the organization**
  - ◆ Processes able to build on experience and improve efficiency
  - ◆ Organization to deliver
  - ◆ Personnel competences and experiences
- ▶ **Secures resources and capacities along the whole value chain**
  - ◆ Mining and uranium supply
  - ◆ Fuel capacities
  - ◆ Industrial production capacities
  - ◆ Supplier capacities
  - ◆ Engineering resources
  - ◆ Project management resources



**Human Resources is an essential part of our “Bridge the Gap” program**

# Training is the key success factor for integration

## Hiring



Hiring

Integration

Training

## ► Recruitment and integration of new employees

- ◆ Partnerships with schools, universities to adapt their degree courses
- ◆ Training (to develop talent and to transfer knowledge)
- ◆ Mentoring (coaching by experienced personnel)
- ◆ GAPEXpert (to renew the AREVA's expert population)
- ◆ Transfer of competencies from senior experts

# AREVA nuclear training facilities

## A comprehensive training program

*Nuclear Safety:* **design bases, the safety principles, safety culture.**

*Radiological Protection:* **radiological issues: risks, standards, ALARA principle and the responses to incidents & accidents.**

*Nuclear & reactor physics:* **nucleus structure, the reactor kinetics, dynamics & control.**

*Thermal Hydraulics & Material issues*

*PWR:* **exercises on simulator (operation modes and reactions of a PWR).**

*Nuclear Fuel Management:* **front and back end, fuel reload, economic analysis, open and closed cycle.**

*Nuclear Waste Management:* **waste conditioning & storage, nuclear safety issues related to the nuclear wastes.**

*Maintenance:* **The European maintenance standards, the maintenance methods, in service inspection & equipment behaviour.**

# General Training capabilities in France

## 1) Experts, post-graduation level

- INSTN Saclay (Commissariat à l'Énergie Atomique),
- ENSTA (Master with the support of AREVA)
- Internship opportunities within Institut de Radioprotection et de Sécurité Nucléaire for the safety experts

## 2) Engineers, master degree

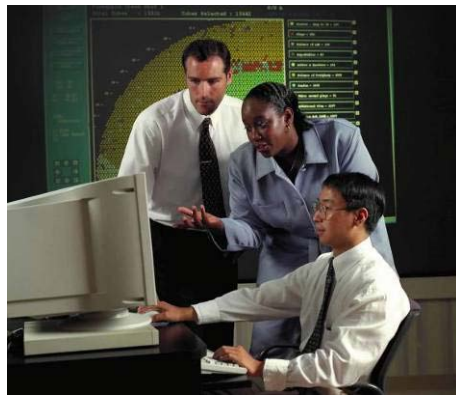
- INSTN training
- Program at the Grenoble University in close relationship with CENG & ENSTA (3 years)

## 3) Technicians, graduate and training

Training centers + on the job training (provided by the operators EDF and GDF Suez)

# Maintaining the Expertise: Example of Safety Analyses

- ▶ Safety Reassessment
- ▶ LOCA/non LOCA safety analysis
- ▶ Accident analysis
- ▶ Probabilistic Risk Assessment
- ▶ Seismic analysis



# An Example: Training Modules for our Nuclear Services teams in Germany

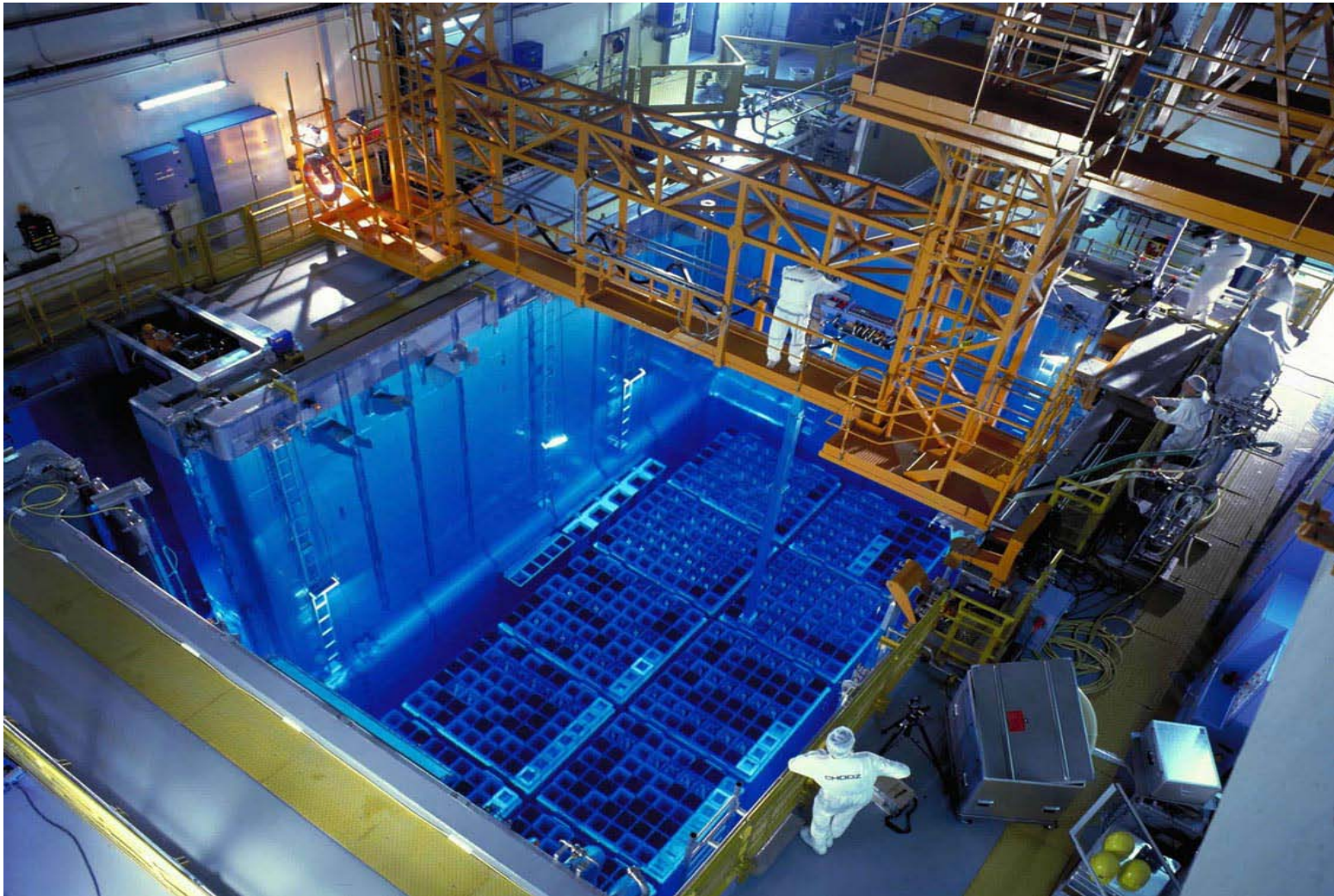
Training Modules	Reactor Type	Training Location
Module 1: PWR Plants and Systems	PWR	Essen/Offenbach
Module 2: Human Performance, Human Factors	PWR/BWR	Essen/Erlangen
Module 3: Components of the Nuclear Steam Supply Systems	PWR	Erlangen
Module 4: Handling of Heavy Loads and Large Components	PWR/BWR	Zwentendorf
Module 5: Outage Performance	PWR	Erlangen/Chalon
Module 6: Handling of Service Tools & Equipment and Lifting Beams (P 1)	PWR	Erlangen
Module 7: Handling of Service Tools & Equipment and Lifting Beams (P 2)	PWR	Erlangen
Module 8: In-Service Inspections, Visual Inspections and Metallography	PWR/BWR	Erlangen
Module 9: Fuel Assemblies from A-Z	PWR/BWR	Lingen

# Training Modules for our Nuclear Services in Germany: BWR dedicated modules



Training Module	Reactor Type	Training Location
Module 1: BWR Plants and Systems	BWR	Essen/Offenbach
Module 3: Components of the Nuclear Steam Supply System	BWR	Zwentendorf
Module 5: Outage Performance	BWR	Zwentendorf
Module 6: Handling of Service Tools & Equipment and Lifting Beams	BWR	Zwentendorf
Module 7: Assembly and Disassembly of BWR control rod drives	BWR	Zwentendorf





## The CETIC center in Chalon



# Hands-on Training Facility

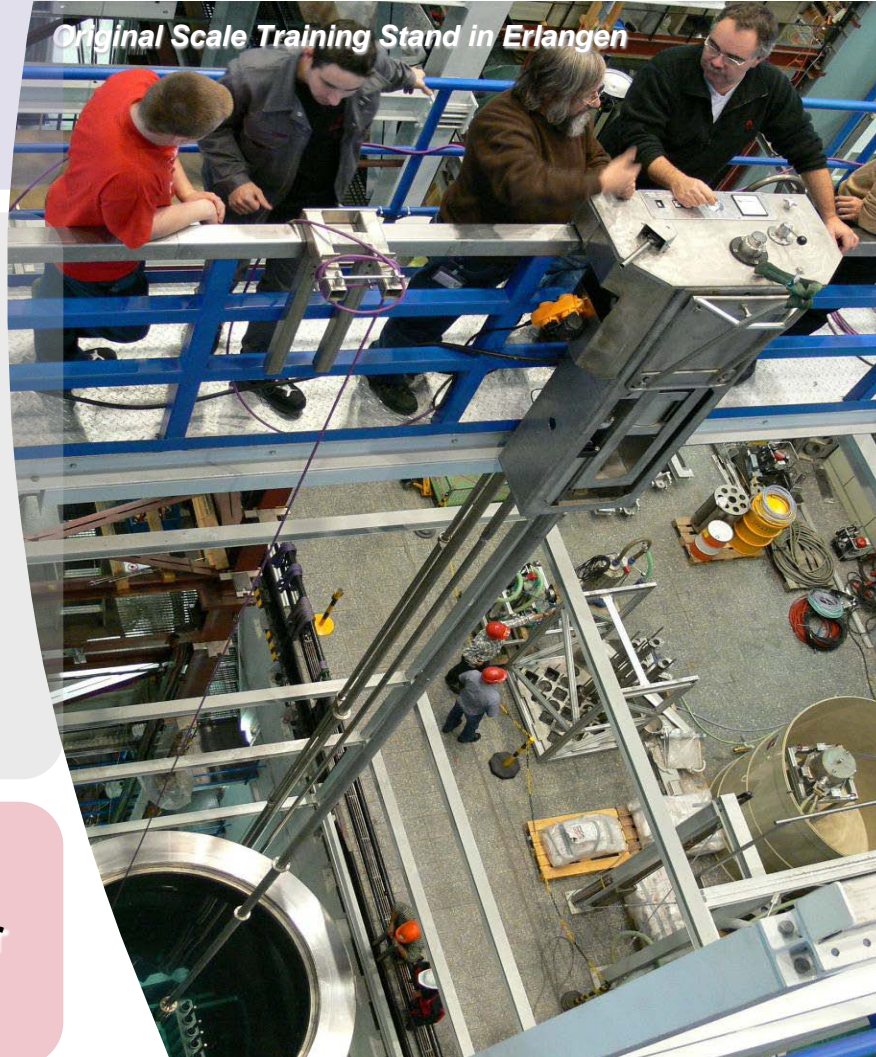
**Conditions like on the  
21m level**

## **Training possibilities:**

- Coupling and decoupling of control rod drives
- Removal and insertion of level measurement nozzles
- Removal and insertion of in-core instrumentation lance
- Insertion of guide bellmouth

## ***Outlook:***

**Development of a training,  
qualification and test stand for  
new service tools and  
equipment**



# Hands-on Training Facility

**Original non-contaminated RPV closure head of the formerly planned NPP Biblis C**

## **Training possibilities:**

- **Assembly and disassembly of RPV closure head sealing**
- **Opening and closing of in-core instrumentation nozzles**
- **Assembly and disassembly of RPV closure head vent line**

## ***Outlook:***

**Establishment of a training cooperation with Garlock Helicoflex**





**Thank you for your attention...**